UTILITY PATENT APPLICATION TRANSMITTAL (Only for new nonprovisional applications under 37 CFR 1 53(b))

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First Inventor or Application Identifier Reinhard SCHNEIDER, et al.

LIGHTENING DYED TEXTILE MATERIAL

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	2760	APPLICATION ELEMENTS See MPEP chapter 600 concerning utility patent application contents	Assistant Commissioner for Patents ADDRESS TO: Box Patent Application Washington, DC 20231						
	Fee Transmittal Form (e.g. PTO/SB/17) (Submit an original and a duplicate for fee processing)				ACCOMPANYING APPLICATION PARTS				
	를 <u>'</u>		6.		Assignment Papers (cover sheet & document(s))				
	5 .9		7.		37 C.F.R. §3.73(b) Statement □ Power of Attorney (when there is an assignee)				
			8.		English Translation Document (if applicable)				
	3.	□ Drawing(s) (35 U.S.C. 113) Total Sheets	9.		Information Disclosure Statement (IDS)/PTO-1449 Copies of IDS Citations (5)				
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		 a. Mewly executed (original) b. Copy from a prior application (37 C.F.R. §1.63(d)) (for continuation/divisional with box 15 completed) 			Small Entity Statement filed in prior				
2				سا	Statement(s) application. Status still proper and desired.				
H 97.		i. □ DELETION OF INVENTOR(S) Signed statement attached deleting inventor(s) named	13.		Certified Copy of Priority Document(s) (if foreign pnority is claimed)				
The Car		Signed statement attached deleting inventor(s) named in the prior application, see 37 C.F.R. §1.63(d)(2) and 1.33(b).			Other: Statement of Relevancy, Notice of Priority				
Hard the the the special field of the tenth of tenth o	5.	□ Incorporation By Reference (usable if box 4B is checked) The entire disclosure of the prior application, from which a copy of the oath or declaration is supplied under Box 4B, is considered to be part of the disclosure of the accompanying application and is hereby incorporated by reference therein.							
	15. If a CONTINUING APPLICATION, check appropriate box, and supply the requisite information below:								
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	☐ This application is a ☐ Continuation ☐ Division ☐ Continuation-in-part (CIP) of application Serial No. Filed on								
	☐ This application claims priority of provisional application Serial No. Filed								
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IN THE UNITED STATES PATENT AND TRADEMARK OFFICE

"INVENTOR(S) Reinhard SCHNEIDER, et al.

SERIAL NO: New Application

- FILING DATE: Herewith

FOR: LIGHTENING DYED TEXTILE MATERIAL

FEE TRANSMITTAL

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Respectfully Submitted,

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Lightening dyed textile material

This invention relates to a process for lightening or partially decolorizing vat- or sulfur-dyed textile materials, which comprises treating the material with aminoalkanesulfinic acids in a neutral or weakly acidic medium, and to preparations of the aminoalkanesulfinic acids for carrying out this process.

- In vat and sulfur dyeing, textile materials comprising cellulosic fibers, such as cotton, linen, hemp or regenerated cellulose fibers such as modal fibers or unmodified viscose rayon, with or without other, especially synthetic, fibers, eg. polyester fibers, for example cotton textiles or cotton-polyester blend textiles, are treated with vatted vat or sulfur dyes in an alkaline medium. After the vatted dye has gone onto the cellulosic fiber, the textile material is rinsed neutral and then reoxidized.
- Vatting is the conversion of certain water-insoluble dyes (vat dyes or sulfur dyes) by reduction in an alkaline medium into a water-soluble hydro or leuco compound whose anion has sufficient affinity for fiber composed of natural or regenerated cellulose, for example cotton fiber or rayon. On reoxidation of the leuco compound, for example by exposure to air, the insoluble dye is re-formed in a very finely divided stage in the cellulosic fiber and thus ensures high-grade wash- and crock- and lightfastness.

Vat and sulfur dyes may be applied to textiles at every stage of processing, ie. not only to fabrics, such as

wovens, knits and nonwovens, but also to yarns. Textile materials are generally dyed in the form of the unprocessed fabrics; however, it is also perfectly possible to dye garments made of the textile materials mentioned. Vat and sulfur dyes may also be applied by printing. In this case, thickened vats of vat or sulfur dyes are used and the printed material is subjected to a heat treatment, for example by steaming, and subsequently finished as in dyeing.

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Yarn dyeing is predominantly practiced to produce textile sheet materials featuring special effects, for example bicolor effects. A well known textile material featuring such a special effect is denim. To produce denim, the yarns which in the later woven fabric will form the warp threads which extend in the longitudinal direction of the woven web are dyed in a certain color, while the yarns for the transverse weft threads are dyed in a different color or are left undyed. The yarns are then woven up on looms.

Hardwearing workwear items and, these days, blue jeans especially are generally manufactured using a coarse cotton fabric (denim), which is customarily dyed with 25 the vat dye indigo. To create the typical appearance of a pair of blue jeans, generally only the warp threads dyed prior to weaving and the weft colorless. After weaving and making it is up, garment be partially frequently desired that the 30 decolorized again. In fact, only exposed areas of the garment are to be decolorized, the seams for example. Moreover, the pronounced color contrast between the dyed warp threads and the colorless weft threads is to be preserved, ie. the latter must not become stained in 35 the course of the lightening process. frequently also a desire to achieve a particular visual effect, for example the "used look" or that only

exposed, comparatively highly stressed areas are lightened.

The partial subsequent removal of dye can be effected for example mechanically by washing in the presence of pumice, enzymatically by the partial destruction of the cellulose, or chemically by altering or destroying the dye (stripping). A frequent choice is the stonewashing method, where the fabric is treated mechanically with 10 pumice and/or cellulases. Stonewashing is timeconsuming and inconvenient, since the pumice stones have to be removed again from the material, and this is least partly done by hand. The stones responsible for abrading the equipment and major 15 amounts of sludge arise and have to be disposed of. The visual effect obtained in this way is very good, but lightening effect is only minimal, so that generally a bleaching process is carried out addition.

The bleach can be effected enzymatically, oxidatively or reductively.

An ecologically particularly advantageous bleach is the enzymatic bleach by means of laccases which is described in WO 97 25 469. However, laccases are so costly that this process is too uneconomical for everyday textile finishing practice.

The oxidative removal of dyes may be carried out for 30 example using strong oxidizing agents such as alkali metal hypochlorite, ozone or alkali metal permanganate. However, oxidative processes are disadvantageous because of the pronounced fiber damage and, especially 35 of the case the use of hypochlorites, the unfavorable ecological aspects (AOX).

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Despite these disadvantages, oxidative dye destruction today is customarily carried out using hypochlorite.

Reductive removal of vat and sulfur dyes may be effected using various reducing agents, albeit subject to specific restrictions if only partial removal of the dye is desired.

Very strong reducing agents (for example alkali metal dithionite or thiourea dioxide) are unsuitable, since they provide much too rapid and complete, in some instances instantaneous, vatting of many vat dyes, especially indigo, for example. As a result, much too much dye is stripped off in uncontrolled fashion. Weak reducing agents, by contrast, such as glucose or hydroxyacetone, require a relatively high processing temperature, a high pH, ie. a relatively large amount of alkali metal (eg. sodium or potassium) hydroxide, and a high concentration of the reducing agent. In addition, the treatment time is relatively long. Moreover, organic reducing agents, such as glucose, for example, are no longer acceptable in wastewater owing to their high chemical oxygen demand (COD); and the washing until neutral is very costly. Despite these problems, relatively mildly reductive bleaching agents, example, glucose, are still being used where necessary (JP 96-270034).

The vat dye detached from the warp should not stain the colorless weft threads, which tends to happen under reductive conditions, for example in the presence of alkaline glucose solution. It is therefore customary to include in the wash liquor a backstain inhibitor to control any backstaining by the dissolved dye because the dissolved dye generally has greater affinity for the backstain inhibitor than for the fiber.

An improved reductive bleaching process, using hydroxyalkanesulfinic acids as bleaching agents, is described in DE-A-19 708 973. The disadvantage of this process is that it too has to be carried out in a strongly alkaline medium with its attendant backstaining and the associated low color contrast.

It is an object of the present invention to provide a process for the controlled decolorizing or lightening of vat- or sulfur-dyed textile materials whereby the aforementioned disadvantages are avoided or reduced and whereby an optimum color contrast (washdown effect) is achieved relatively consistently, rapidly and environmentally safely especially in the partial decolorizing (lightening) of denim fabrics.

We have found that, surprisingly, this object is achieved by the textile finishing process of the invention described hereinbelow.

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The present invention accordingly provides a process for controlled preferably partial, decolorization (lightening) of vat- or sulfur-dyed or -printed textile material, especially denim fabric, which comprises treating the textile material to be lightened or decolorized with one or more compounds (aminoalkanesulfinates) of the formula I

$$R^{1}_{3-z}N(CR^{2}R^{3}-SO_{2}M)_{z}$$
 (I)

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where

z is 1, 2 or 3, R^1 is

- a) when z is 1 or 2: hydrogen, alkyl of 1 to 18 carbon 35 atoms or $HOCH_2CH_2$,
 - b) when z is 2: additionally OH, and

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c) when z is 1: either as defined under a) independently for the two R^1 radicals or as defined under a) in one instance and as defined under b) in the other,

 R^2 and R^3 , which may be the same or different, are each hydrogen or alkyl of 1 to 4 carbon atoms subject to the proviso that together they have not more than 4 carbon atoms, and

M is one equivalent of a mono- or divalent metal atom, 10 at pH 4 - 7, followed if desired by an aftertreatment with hydrogen peroxide.

The process of the invention is preferably carried out using compounds of the formula I where z is 2 or 3 especially 3 and also compounds in which R^1 is hydrogen or alkyl R^1 has not more than 10 especially not more than 4 carbon atoms.

Preference is also given to compounds of formula I where R^2 and R^3 are independently hydrogen, methyl or ethyl and together have not more than 3 preferably only 2 carbon atoms. Preferred metals M are alkali and alkaline earth metals and zinc. Particular preference is given to compounds of this type in which a combination of the abovementioned preferred features is present, for example a compound of the formula I where R^1 , R^2 and R^3 are each hydrogen.

The compounds of the formula I cah also be used as individuals. But it is more advantageous to use mixtures of these compounds in which the z indices have different meanings, especially mixtures in which the various compounds are present in that ratio which corresponds to their equilibrium concentration in an aqueous system of compounds of the formula I, the amine or the hydroxylamine of the formula $R^1_{3-z}NH_z$ and a hydroxyalkanesulfinate of the formula $HO-CR^2R^3-SO_2M$, where R^1 , R^2 , R^3 , z and M are each as defined above and

the molar ratio of sulfur-containing compounds to nitrogen-containing compounds is in the range from 0.2 to 1.1, preferably from 0.25 to 1.0, especially from 0.3 to 0.5.

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It will be appreciated that the process of the invention can also be carried out using mixtures of compounds of the formula I which differ with regard to the meanings of R^1 and/or R^2 and/or R^3 .

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The aminoalkanesulfinates of the formula I can also be used with advantage in mixture with the corresponding aminoalkanesulfonates, in which case these are present in an aminoalkanesulfinic acid:aminoalkanesulfonic acid ratio of from 3:1 to 1:3, preferably from 1.5:1 to 1:1.5 especially in a ratio of about 1:1.

further advantageous embodiment, the textile In advantageously and additionally material is concurrently treated with backstain inhibitors and/or 20 dispersants and/or surfactants. These are used in total in an amount of from 0.5 to 10.0 g/l, preferably from 1 Backstain inhibitors are effective $5 \, q/1.$ particular in preventing the differently colored - or in the case of denim the undyed weft being 25 the dissolved dye. Examples (back) stained by polyvinylpyrrolidone, inhibitors are backstain acid-formalde#yde condensates, naphthalenesulfonic oleic acid alkoxylates and fatty acid alkoxylates.

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The process of the invention is advantageously carried out at elevated temperature, preferably at $40 - 100^{\circ}\text{C}$, especially at $60 - 95^{\circ}\text{C}$, specifically at $75 - 90^{\circ}\text{C}$, under neutral or weakly acidic conditions, preferably at a pH of from 4 to 7 especially from 5 to 7 and a liquor ratio of from 5:1 to 50:1 preferably from 10:1 to 20:1. The pH may be set using known acids, such as

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citric acid, acetic acid or phosphoric acid. The pH may be stabilized by adding a buffer system eg. phosphoric acid/alkali metal phosphate or citric acid/alkali metal citrate, typically in an amount of about 2 g/l. The compounds of the formula I are used in a concentration of from 0.001 to 0.3 mol/l, preferably from 0.01 to 0.1 mol/l, based on sulfinate.

the processing conditions described, the bleaching time is generally in the range from 510 preferably in the range from 10 to 30 minutes, the desired degree of depending on 20 minutes, lightening.

15 The stripping effect of the compounds of the formula I is simple to control. The degree of lightening increases with increasing temperature, with increasing bleaching agent concentration and with decreasing pH. Under strong bleaching conditions, the process of the invention makes it possible to cut the stonewashing time appreciably.

Prior to the process of the invention being carried material which is to be bleached the advantageously desized. A customary enzymatic desizing process may be employed for this purpose, for example. Furthermore, the textile material may be subjected to a stonewashing process prior to bleathing. Stonewashing customarily carried out using pumice cellulases. However, the bleach may also be carried out together with the stonewashing.

If desired, the textile material bleached according to the invention may additionally be subjected to an oxidative aftertreatment. To this end, the bleached textile material may be treated for example at from 80 to 95°C and a liquor ratio of from 5:1 to 20:1 (eg.

10:1) with from 2 to 8 g/l (eg. 4 g/l) of 38°Bé sodium hydroxide, from 2 to 5 g/l of 50% by weight hydrogen peroxide and from 0.5 to 5 g/l (eg. 1 g/l) of backstain inhibitor, dispersant and/or surfactant for from 5 to 15 minutes (eg. 10 minutes).

In a further aftertreatment step, the textile material may be aftertreated as usual with softeners.

- 10 By way of further simplification of the application solutions of the sulfinates process, the solutions of the above-described equilibrium mixtures the corresponding and/or their mixtures with aminoalkanesulfonic acids may also be admixed with assistants, for example 15 process-specific abovementioned backstain inhibitors, dispersants and/or surfactants. These preparations likewise form part of the subject-matter of the present invention.
- The aminoalkanesulfinates of the formula I to be used 20 for the bleaching process of the invention, the abovedescribed equilibrium mixtures and the combination of these chemical entities with the corresponding preparing aminoalkanesulfonates are also useful for 25 discharge prints on dyeings of vat and sulfur dyes. For discharge printing, the neutral or weakly acidic solutions of the sulfinates or the solutions of the mixtures and/or above-described equilibrium mixtures with the corresponding aminoalkanesulfonic acids are admixed with known thickeners and the thusly 30 obtained discharge print pastes are printed in the desired design on the dyeing to be discharged, subjected to a heat treatment and finished as usual. The process is particularly useful when discharge printing is to be carried out in the neutral or weakly 35 acidic pH range and/or when the desired discharge is not to white but half-tone patterns are to be produced.

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Useful thickeners for preparing the discharge print pastes include all natural and synthetic substances known for preparing such print pastes, for example carob bean flour, salts of polyacrylic acid or solvent-based thickeners.

The aminoalkanesulfinic acid is prepared according to generally known processes (cf. EP-A-914516), example by reacting sodium dithionite with 2 mol of an aldehyde or ketone of the general formula R²COR³, where R^2 and R^3 are each as defined above, to obtain a mixture of hydroxyalkane-sulfinate and -sulfonate, from which the sulfinate may if desired be isolated for further reaction. The sulfinate obtained, but preferably the reaction mixture obtained from the reaction of the aldehyde or ketone with alkali metal dithionite, is condensed with ammonia, an amine or a hydroxylamine of the formula $R^{1}_{3-z}NH_{z}$, where R^{1} and z are each as defined above, in a molar ratio of from 0.2 to 1.1, preferably from 0.25 to 1.0, especially from 0.3 to 0.5, in a suitable solvent, preferably in an aqueous medium, if desired at slightly elevated temperature. This produces a solution of the aminoalkanesulfinate or - if the hydroxyalkanesulfinate was not first isolated - of a of aminoalkanesulfinate and aminoalkanesulfonate, from which the aminoalkanesulfonate can be removed (cf. K. Reinking, E. Dehnel, H. Labhardt in 38, (1905), p. 1069-1080. Advantageously, however, the aminoalkanesulfinates are not isolated from the aqueous solution, nor the sulfonate separated off, and instead the as-obtained reaction mixture is used directly for the process of the invention. These solutions have very good stability in storage and the advantage for the user that the complicated dissolving of a solid substance in water is eliminated and instead the aqueous solution need only be diluted to use

concentration. In addition, automatic process control is made possible as a result.

The process of the invention is useful for the partial bleaching (lightening) of dyeings and prints with vat and sulfur dyes. Dyes whose dyeings or prints are bleachable according to the invention are listed in the Colour Index under vat dyes and sulfur dyes. Examples of what is bleachable by the process of the invention are dyeings with indigoid dyes, for example indigo, 10 indigocarmine, tetrabromoindigo, dibromoindigo, tetrachloroindigo or thioindigo; with anthraquinonoid dyes, for example Indanthren Blue BC, Idanthren Brown FFB, Indanthren Brilliant Green Indanthren NG. Brilliant Orange GK, Indanthren Brilliant Orange GR, 15 Indanthren Brilliant Orange RK, Indanthren Brilliant Rose R, Indanthren Brilliant Violet R extra, Indanthren Dark Blue BOA, Indanthren Golden Orange G, Indanthren Gray M, Indanthren Olive Green B, Indanthren Red RK, Indanthren Red FBB or Indanthren Reddish Violet RH; or 20 with sulfur dyes, for example Immedial Pure Blue, with the Hydronblau products particularly important for blue workwear, Indocarbon CL and Sulfur Black T.

The treatment according to the process of the invention is particularly useful for dyeings with indigoid dyes, especially with indigo.

Compared with conventional processes, the bleaching process of the invention has a number of significant advantages.

The bleaching agents of the formula I have a reductive action and are therefore very gentle on the fiber. By working in a neutral to weakly acidic medium there is no need for the otherwise required costly and ecologically unfavorable neutralization.

The aminoalkanesulfinic acids of the formula I and in the embodiments more salts alone or their particularly described above are very useful for the process of the invention, especially because their reactivity is between that of the weak reducing agents, such as glucose or hydroxyacetone, and that of the strong reducing agents, such as hydrosulfite (sodium dithionite) or thiourea dioxide. As a consequence, the dyed textile material is generally decolorized to about 80 - 90%, especially under the conditions of the present invention, if desired nonuniformly.

The backstaining of dissolved dye, for example indigo, on the fibers especially on any differently colored -15 or in the case of denim material undyed - weft is minimal in that such a weft is left substantially unstained and, if appropriate, a very good contrast is obtained between warp dyeing and weft. The process of 20 the invention is hence a particularly efficient, simple and economical way of achieving the washdown effect. This makes the process of the invention especially useful in jeans washing.

- Another surprise is that the portion of the vat or 25 sulfur dye, especially the portion of indigo, which has become redeposited on the fiber is easily removable an oxidative aftertreatment with example, by hydrogen peroxide) when the bleach is carried out according to the invention. This removal of indigo 30 deposited on the fiber takes place even though hydrogen peroxide alone is not capable of lightening indigo dyeings.
- The oxidative aftertreatment with hydrogen peroxide is 35 thus a preferred embodiment of the present invention, which is preferably employed when backstaining is to be

minimal, when a concentrated liquor is to be used or when a very high degree of lightening is to be achieved in a singlé wash.

5 The invention further provides for the use of aminoalkanesulfinates of the formula I or of the above-described mixtures thereof for, preferably partial, decolorization (lightening) of vat- or sulfur-dyed textile materials.

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The present invention further provides for the use of aminoalkanesulfinates of the formula I or of the above-described mixtures thereof for preparing discharge prints especially in the half-tone area.

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The example which follows illustrates the invention.

Example

20 A drum washer is charged with 5 kg of desized and stonewashed jean pants, 100 l of water, 2 g/l of an oleic acid ethoxylate and 1.5 g/l of glacial acetic acid, started, heated to 85°C and at 85°C with 15 ml of a 50% by weight solution containing equimolar amounts 25 of hydroxymethanesulfinate condensed with 0.33 mol% of ammonia and hydroxymethanesulfonate condensed with 0.33 mol% of ammonia. The pH is 6.2 and in the course of the bleaching process it rises to 6.5 over 15 minutes. Thereafter the bleaching liquor is dropped hot from the rotating drum and the textile material is rinsed once 30 with cold water. Some specimens of the pants thus treated are dried, while the others are treated in a liquor ratio of 10:1 with a liquor containing 5 g/l of 50% by weight hydrogen peroxide, 1 g/l of oleic acid ethoxylate and 4 ml of 38°Bé sodium hydroxide solution 35 at 90°C for 10 minutes. This is followed by a single rinse with water containing 0.5 g/l of citric acid and

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 $3\ \mathrm{g/l}$ of a commercially available soft hand agent, and drying.

All the jean pants treated in the manner described exhibit a conspicuous used look and very good contrast between weft and warp threads. There is no sign whatsoever of damage to the fabric. The inside pockets of the pants not given the oxidative aftertreatment are slightly blue, while the inside pockets of the pants aftertreated with hydrogen peroxide are perfectly white.

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August 10, 2000 NAE19990586US IB/VA/jw/hu

We claim: -

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A process for controlled partial decolorization of vat- or sulfur-dyed or -printed textile material, especially denim fabric, which comprises treating the textile material to be lightened or decolorized with one or more compounds (aminoalkanesulfinates) of the formula I

$$R^{1}_{3-z}N(CR^{2}R^{3}-SO_{2}M)_{z}$$
 (I)

Where

15 z is 1, 2 or 3, R^1 is

- a) when z is 1 or 2: hydrogen, alkyl of 1 to 18 carbon atoms or $\mbox{HOCH}_2\mbox{CH}_2$,
- b) when z is 2: additionally OH, and
- 20 c) when z is 1: either as defined under a) independently for the two R¹ radicals

or as defined under a) in one instance and as defined under b) in the other,

R² and R³, which may be the same or different, are each hydrogen or alkyl of 1 to 4 carbon atoms subject to the proviso that together they have not more than 4 carbon atoms, and

M is one equivalent of a mono- or divalent metal atom,

- at pH 4 7, followed if desired by an aftertreatment with hydrogen peroxide.
- A process as claimed in claim 1, wherein in one or more compounds of the formula I used z is 3 and R¹,
 R² and R³ are each hydrogen.

3. A process as claimed in claim 1, utilizing mixtures of compounds of the formula I where the z indices have different meanings, especially 5 mixtures in which the various compounds present in that ratio which corresponds to their equilibrium concentration in an aqueous system of compounds of the formula I, the amine or the hydroxylamine of the formula $R^{1}_{3-z}NH_{z}$ and a hy-10 droxyalkanesulfinate of the formula HO-CR2R3-SO2M, where R1, R2, R3, z and M are each as defined above and the molar ratio of sulfur-containing compounds to nitrogen-containing compounds is in the range from 0.2 to 1.1.

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- 4. A process as claimed in claim 1, utilizing mixtures of compounds of the formula I with the corresponding aminoalkanesulfonates where the ratio of aminoalkanesulfinic acid to aminoalkanesulfonic acid is from about 3:1 to about 1:3.
- 5. A process as claimed in claim 1, wherein the textile material is additionally, preferably concurrently, treated with one or more further assistants from the group of the backstain inhibitors and/or dispersants and/or surfactants, preferably in total in an amount of from 0.5 to 10.0 g/l.

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- 6. A process as claimed in claim 5, wherein the ratio of an aminoalkanesulfonate to further assistants is in the range from 20:1 to 5:1.
- 7. A process as claimed in claim 5, wherein the backstain inhibitor is polyvinylpyrrolidone, oleic 35 acid alkoxylate or fatty acid alkoxylate.

- 8. A process as claimed in claim 1, wherein the compounds of the formula I are printed in the form of a print paste onto the dyeing to be bleached.
- 5 9. A preparation for carrying out the process of claim 1, comprising a solution of the sulfinates of the formula I and/or an equilibrium mixture as set forth in claim 3 and/or a mixture with the corresponding aminoalkanesulfonic acids as set forth in claim 4, and also process-specific assistants, especially backstain inhibitors, dispersants and/or surfactants.
- 10. A method of using aminoalkanesulfinates of the formula I or of mixtures thereof, where the z indices have different meanings, for, preferably partial, decolorization (lightening) of vat- or sulfur-dyed textile materials.
- 20 11. A method of using aminoalkanesulfinates of the formula I or of mixtures thereof, where the z indices have different meanings, for preparing discharge prints especially in the half-tone area.

Abstract

Lightening dyed textile material

Described is a process for lightening or partially decolorizing vat- or sulfur-dyed textile materials, which comprises treating the material with aminoalkanesulfinic acids in a neutral or weakly acidic medium, and preparations of the aminoalkanesulfinic acids for carrying out this process.

Declaration, Power of Attorney

Page 1 of 3

0050/050599

We (I), the undersigned inventor(s), hereby declare(s) that:

My residence, post office address and citizenship are as stated below next to my name,

We (I) believe that we are (I am) the original, first, and joint (sole) inventor(s) of the subject matter which is claimed and for which a patent is sought on the invention entitled

Lightening dyed textile material

the	specification	of	which

[x] is attached hereto.	
[] was filed on	as
Application Serial No.	
and amended on	
[] was filed as PCT international application	
Number	
on	
and was amended under PCT Article 19	
on(if applicab	le).

We (I) hereby state that we (I) have reviewed and understand the contents of the above—identified specification, including the claims, as amended by any amendment referred to above.

We (I) acknowledge the duty to disclose information known to be material to the patentability of this application as defined in Section 1.56 of Title 37 Code of Federal Regulations.

We (I) hereby claim foreign priority benefits under 35 U.S.C. § 119(a)—(d) or § 365(b) of any foreign application(s) for patent or inventor's certificate, or § 365(a) of any PCT International application which designated at least one country other than the United States, listed below and have also identified below, by checking the box, any foreign application for patent or inventor's certificate, or PCT International application having a filing date before that of the application on which priority is claimed. Prior Foreign Application(s)

Application No.	Country	Day/Month/Year	Priority Claimed
19940068.7	Germany	24 August 1999	[x] Yes [] No

We (I) hereby claim the beapplication(s) listed below.	enefit under Title 35, U	United States Codes, § 119(a	e) of any United States provisional		
(Application	on Number)	(Fil	(Filing Date)		
(Application	on Number)	(Filing Date)			
International application designs of this application is not disclose first paragraph of 35 U.S.C. § 112	ating the United States, I ed in the prior United Sta 2, I acknowledge the duty	listed below and, insofar as the ates or PCT International appli to disclose information which	plication(s), or § 365(c) of any PCT e subject matter of each of the claims cation in the manner provided by the is material to patentability as defined and the national or PCT International		
Application Serial No.	Filing Date		Status (pending, patented, abandoned)		
And we (I) hereby appoint:	Norman F. Oblon, Marvin J. Spivak Gregory J. Maier, William E. Beaumont, Steven B. Kelber, Jean—Paul Lavalleye, Timothy R. Schwartz, Stephen G. Baxter, Richard L. Treanor, Robert W. Hahl.	Registration Number 30, 073 Registration Number 31, 451 Registration Number 32, 171 Registration Number 32, 884 Registration Number 36, 379	3; 2; 5; 4; 5; 5;		

of substitution and revocation, to prosecute this application and to transact all business in the Patent Office connected therewith; and we (I) hereby request that all correspondence regarding this application be sent to the firm of OBLON, SPIVAK, McCLELLAND, MAIER & NEUSTADT, P. C., whose Post Office Address is: Fourth Floor, 1755 Jefferson Davis Highway, Arlington, Virginia 22202.

We (I) declare that all statements made herein of our (my) own knowledge are true and that all statements made on information and belief are believed to be true; and further that these statements were made with the knowledge that willful false statements and the like so made are punishable by fine or imprisonment, or both, under Section 1001 of Title 18 of the United States Code and that such willful false statements may jeopardize the validity of the application or any patent issuing thereon.

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